



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D044-713-011
Job Sheet 172918



Part No: D044-713-011

Job Qty: 1 ea

Part Name: R44 Crew Door Replacement Window, Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/23/18

Job Tracking No:

Due Date: 2/23/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IIN-D044-713 REV B IPP Rev:A 05.03.22 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Signature
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time		
90	Start up Operation	1 Ea		2/23/18	0.00	0.00	Start Up Stores/Pkg-1			<i>JS</i> FEB 23 2018
110	Packaging	1 pcs		2/23/18	0.00	0.00	Packaging1-5			<i>JS</i> FEB 23 2018
120	QC	1 pcs		2/23/18	0.00	0.00	QC4			<i>Smb</i>
125	DC	1 pcs		2/23/18	0.00	0.00	DC			<i>Smb</i>
130	Packaging	1 pcs		2/23/18	0.00	0.00	Packaging3-2			<i>Smb</i>
140	QC21-FG	1 Ea		2/23/18	0.00	0.00	QC21			<i>DAS</i> FEB 23 2018

Part Op 110 - Identify and pack for shipping as per PPP D044-713-011 LOCATION: FG016
Descriptions: 125 - Photocopy bluefiles ,Cutting Template and create labels per PPP D044-713-011CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2126-0903	Locking Seal-90.3"	1 Ea (1 ea)	90-Start up Operation	
D3277-1	Window	1 (1 ea)	90-Start up Operation	
DT8720	Template	1 (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2126-0903 <i>5044840</i>	1	0	0
	D3277-1 <i>5044841</i>	1	0	0
	DT8720	1	0	0

Part Specifications



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und.

Container No: S044871



Part: D044-713-011

Job No: 172918

Serial No/Batch: S044871

Revision: IIN-D044-713

Inspector:

Plex 2/23/18 7:56 AM dart.lacelle.linda

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____

Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QS1042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

Change Record

Part Number D044-713-011

Description CREW DOOR WINDOW KIT LH/RH

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